

SINGER

132K1,K4

LIST OF PARTS

FOR

Nos. 132K1 and 132K4
MACHINES



THE SINGER MANUFACTURING COMPANY

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PARTS COMPLETE

FOR

No. 132K1 MACHINE

(NOTE.—Due to the accuracy required for Gear alignment, Arm cannot be supplied separately and can only be sent out as a unit, Arm and Bed assembled.

*97725	Arm	with 15404, 56003, two each 15405 and 94548.	12/32
8582	"	Dowel Pin (2)	
94548	"	Oiler for Front Bearing	
94548	"	" " Back Bearing	
56003	"	Oil Tube with 20550 52045	103
52045 20550	"	" " Packing (left)	
118e	"	Screw (4)	
97755	"	Shaft (horizontal)	
97603	"	" (") Flanged Bushing (back)	
97605	"	" (") " " (") Drain Tube	
97604	"	" (") " " (") Oil Pad	
416c	"	" (") " " (") Set Screw	
97606	"	" (") " " (front)	
97607	"	" (") " " (") Oil Pad	
50084c	"	" (") " " (") Set Screw	
97608	"	" (") Gear with two 50083c	
97609	"	" (") " Case (two pieces) with 121c and 50234d	
50234d	"	" (") " Plug Screw	
121c	"	" (") " Screw	
50083c	"	" (") " Set Screw	
97610	"	" (upright)	
97611	"	" (") Bushing (lower)	
575c	"	" (") " (") Set Screw	
97612	"	" (") " (upper)	
575c	"	" (") " (") Set Screw	
98437	"	" (") Gear (lower) with SS520c and 50200c	
50200c	"	" (") " (") Position Screw	
SS520c	"	" (") " (") Set Screw	
97613	"	" (") " (upper) with SS520c and 50200c	
50200c	"	" (") " (") Position Screw	
SS520c	"	" (") " (") Set Screw	
97615	"	Side Cover	
51224D 20224	"	" " Thumb Screw	✓/34
202247	"	Top Cover	
SS505h	"	" " Screw	
202248	"	" " Washer	
82403	"	Spool Pin (2)	
97616	"	" " Bushing	
118c	"	Arm Shaft (horizontal) Screw	12/29 9/34

No.	
97617	Balance Wheel , 5 $\frac{1}{4}$ " pulley, with two 434c
97791	" " 5 $\frac{1}{4}$ " " (9" diam.), with two 434c, for Foot Power

NOTE.—Bobbin Winder No. 97793 must be used with Balance Wheel No. 97791.

434c	Balance Wheel Set Screw ...
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NOTE.—No. 97617 is sent with this machine unless otherwise specified on order.

(NOTE.—Due to the accuracy required for Gear alignment, Bed cannot be supplied separately and can only be sent out as a unit, Arm and Bed assembled.)

*97618	Bed ...
46224	" Oiler (4) ...
91058	" Slide (front) ...
97619	" " (") Spring ...
337d	" " (") Screw ...
97620	" " (") complete , Nos. 91058, 97619 and two 337d
91057	" " (back) ...
180f	" " (") Screw (2) ...
97726	Face Plate ...
158f	" " Screw (front) ...
120f	" " " (back) ...
SS545f	" " " (upper) ...
97622	" " Thread Guard ...
1907 907+	" " " " Screw ...

97623	Feed Bar ...
97624	" " Oil Pad (felt) ...
220d	" " " (") Screw ...
313c	" " Screw Centre (2) ...
1519c	" " " " Nut (2) ...

97625	Feed Dog ...
SS50c	" " Screw (2) ...
97626	" Eccentric ...
97627	" " Adjusting Disc. ...
97628	" " Flange ...
97629	" " " " Coupling with five 50083c ...
50083c	" " " " Screw ...
213655	" " Friction Spring Washer ...
SS513e	" " " " Screw ...
1521e	" " " " Nut ...
SS514e	" " Fulcrum Screw ...
1521e	" " " " Nut ...
97630	" Lifting Rock Shaft ...
97634	" " " " Bushing (front) ...
436c	" " " " (") Set Screw ...
97635	" " " " (back) ...
436c	" " " " (") Set Screw ...

98484	Face Plate Thread Guard Thread Retainer ...
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No.	
97631	Feed Lifting Rock Shaft Connecting Rod with 158c ...
158c	" " " " " " Clamping Screw ...
97632	" " " " " " Hinge Pin ...
SS8c	" " " " " " Screw ...
1518c	" " " " " " Nut ...
97633	" " " " " Crank with two 129c ...
129c	" " " " " " Clamping Screw ...
166d	" " " " " End Screw ...
19448	" " " " " Slide Block ...
226d	" " " " " " Cap Screw ...
12424	" " " " " " Washer ...
988c	" " " " " " Screw Stud ...
1518c	" " " " " " Nut ...
19449	" " " " " " complete , Nos. 226d, 988c, 12424 and 19448

213160	" Regulating Lever with 213657 ...
SS506c	" " " Hinge Screw ...
97771	" " " Spring ...
213657	" " " Pin ...

97636	Feed Rock Shaft ...
97637	" " " Bushing (front) ...
SS519c	" " " " (") Set Screw ...
97638	" " " " (back) ...
SS519c	" " " " (") Set Screw ...
97766	" " " Connecting Rod (front) with 97643 and two 1186c ...
SS8c	" " " " (") Hinge Screw ...
1518c	" " " " (") Nut ...
97642	" " " " (back) with 97643 and two 1186c ...
SS8c	" " " " (") Hinge Screw ...
1518c	" " " " (") Nut ...
* 97643	" " " " Cap ...
1186c	" " " " Screw ...
97639	" " " Crank with two each 129c and 435c ...
129c	" " " " Clamping Screw ...
97640	" " " " Rock Shaft ...
97641	" " " " Hinge Pin ...
435c	" " " " Set Screw ...

85527	Guide ...
793d	" Thumb Screw (2) ...

97654	Lifting Presser Bar ...
97729	" " " Bell Crank ...
1480c	" " " " Cap Screw (2) ...
97730	" " " " Connecting Link ...
1480c	" " " " Cap Screw ...

166d	Feed Rock Shaft End Screw ...
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[illegible]

252c	Pressure Regulating Thumb Screw
98474	Rotating Hook (Short Point) with	97663, two 401d and three SS522c			
98465	"	"	98474 with 98466
98461	"	"	Bobbin Case
98462	"	"	"	Nos. SS519f, 602f, 50056f, 97666, 98461	
				and 98475	
98466	"	"	"	98462 with 97664	...
98475	"	"	"	Tension Spring	...
SS549f	"	"	"	Adjusting Screw	...
97000	"	"	"	"	"
50056f	"	"	"	"	Screw
97669	"	"	"	Position Bracket	...
SS329e	"	"	"	"	Screw
97670	"	"	"	Retainer	...
97673	"	"	"	"	Bracket
50307d	"	"	"	"	Screw
97671	"	"	"	"	Hinge Stud
889c	"	"	"	"	Set Screw
97672	"	"	"	"	Position Spring
792c	"	"	"	"	Screw
97674	"	"	"	"	Spring with 97675 and 97761
*97675	"	"	"	"	Pad
*97761	"	"	"	"	Rivet
201F 217F	"	"	"	"	Screw
97667	"	"	"	Tension Spring	...
337f	"	"	"	"	Adjusting Screw
662f	"	"	"	"	Screw
SS522c	"	"	"	Screw	...
97676	"	"	"	Shaft	...
97677	"	"	"	Bushing (back)	...
97678	"	"	"	(") Oil Pad	...
436c	"	"	"	(") Set Screw	...
97679	"	"	"	(front)	...
97678	"	"	"	(") Oil Pad	...
SS510c	"	"	"	(") Set Screw	...
98437	"	"	"	Gear with SS520c and 50200c	...
97680	"	"	"	Case (2 pieces) with 121c and 50234d	...
50234d	"	"	"	Plug Screw	...
121c	"	"	"	"	Screw

8	97804	Slack Thread Regulator
	97805	" " "	97804 with SS515 and 97690
	97690	" " "	Bushing
	SS515	" " "	" Clamping Screw

No. 132KI MACHINE.

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No.
97694 Thread Take-up Lever, complete, Nos. 457c, SS515d and 97689 to 97693

82525	"	"	Spring
97696	"	"	" Adjusting Sleeve
97798 97697	"	"	" Lever	10/30
97698	"	"	" Regulator
443c	"	"	" " Set Screw

97699 Throat Plate...
1808F " " Screw (2) ... 10/29

97739	Vibrating Presser Bar
97802 97740	" " " Cap	10/31
1180c	" " " " Screw for 97739
207f	" " " " " 97740
97803 97741	" " " Cushion	10/31
97742	" " " Spring
225d	" " " " Screw
97743	" " " Foot
898d	" " " " Screw
1547c	" " " " Nut

*15401 Trade Mark ...
15405 " " Rivet ... 12/32

98463	Slack Thread Regulator	3/33
190d	" " "	Screw (2)
1560d	Tension Regulating Thumb Nut
97683	" Releasing Disc
97684	" " Lever
646d	" " " Hinge Screw
12329	" " " Spring
97799 97686	" " " Pin...	10/30
SS483d 8830	" " " Screw Stud
82445	" " " Spring
82446	" " " Washer (felt) (2)
82448	" " " Wheel <i>obsolete</i>
97756	Thread Guard (side of arm)
1143c	" " " Set Screw
97769	" Lubricating Cup
250519	" " " Oil Pad (felt)
160c	" " " Set Screw
97772	" " " Thread Guide
97770	" " " 97769 with 160c, 97772 and 250519
89363	" Retaining Disc
1110c	" " " Screw Stud
1560d	" " " " Regulating Thumb Nut
2103	" " " Spring
97757	" Retainer complete, Nos. 1110c, 1560d, 2103 and two 89363
82450	" " " Thread Eyelet
SS50f	" " " " Screw
97687	" Take-up Crank
SS484c	" " " Cap Screw
97688	" " " Cotter Pin
690c	" " " " " Screw...
97689	" " " Lever
97690	" " " Bushing...
SS515d	" " " " Clamping Screw
97691	" " " Hinge Pin
97692	" " " Link
97693	" " " " Hinge Pin
457c	" " " " " End Screw
430c	" " " " " Set Screw
97795	Tension Disc (inner)	10/30
97796	" " (outer)
97797	" Washer (fibre)
97800	" (rotating) and Thread Take-up Spring, complete, Nos. SS536d, 1560d, 11422, 82446, 82525, 97683, 97696, 97698 and 97795 to 97798

Parts Special to No. 132K4 Machine

This machine is the same as No. 132K1 with the following exceptions:

No.	
97744	Lifting Presser Foot
97701	Rotating Hook Bobbin Case Position Bracket
97702	Throat Plate... ..
97754	Vibrating Presser Foot

Accessories

No.	
84118	Machine Button with 84151 and Wood Screw 1 1/2" No. 9 R.H.B. ...
216 x 1	Needles (6)
120342	Oiler
97664	Rotating Hook Bobbin (5)
11831	Screw Driver (Large)
120378	" " (Small)

Bobbin Winder

(Swinging Automatic, Left Hand)

No.									
41894	Base with 449c
894d	" Screw
97745	Bobbin Holder
97746	" " Pin
41896	Frame
41441	" Hinge Pin
449c	" " " Set Screw
125044 4784	" Oil Pad
41897	" Spring
43270	Friction Pulley with 43271, two 448c and ten 15405
43271	" " Ring (leather)
15405	" " " Rivet (brass)
448c	" " " Set Screw
97747	Spindle
97748	Stop Latch
41446	" " Hinge Pin
2269	" " Pin
97749	Support Bracket
346e	" " " Screw
97774	Tension Bracket (SK. 21208)
50073d	" " " Screw (2)
2102	" Disc
SS521c	" " Screw Stud (SK. 21206)
889c	" " " Set Screw
1560d	" " " Thumb Nut
2103	" Spring
97775	" Thread Guard (SK. 21207)
889c	" " " Set Screw
97776	Tension, complete, Nos. SS521c, 1560d, 2103, 97774, 97775, two each 889c and 2102 (SK. 21209)
41899	Tripping Arm with 176d
176d	" " Clamping Screw
97750	" " Spring
97751	Bobbin Winder, complete, Nos. 346e, 2269, 4784 125044, 41441, 41446, 41894, 41896, 41897, 41899, 43270, 97745 to 97748, 97750, 97776, two 50073d and three 894d

9/34

9/34

Bobbin Winder

(Swinging Automatic, Left Hand)

For machines when fitted with Balance Wheel No. 97791
for Foot Power.

This is the same as Bobbin Winder No. 97751 with the following exceptions:

No.									
97792	Support Bracket
97793	Bobbin Winder, complete, Nos. 346e, 2269, 4784 125044, 41441, 41446, 41894, 41896, 41897, 41899, 43270, 97745 to 97748, 97750, 97776, 97792, two 50073d and three 894d

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FOR TWO SPOOLS OF THREAD.

27623	Spool Pin
98489	" Rest
98490	" " 98489 with 1149c and two 27623
225388	" " Rod
200383c	" " " Set Screw
1149c	" " Set Screw
202490	" Stand with 200383c
98491	Thread Guide with 208e
208e	" " Set Screw
—	Screw (Wood) $\frac{1}{8}$ " No. 13 (for fixing to table)
98492	Thread Unwinder , complete, Nos. 98490, 98491, 202490, 225388 and three Wood Screws $\frac{1}{8}$ " No. 13 three Wood Screws $\frac{1}{8}$ " No. 13

1/31

8/30

No.									
91296	Foot Lever
91297	" "	Bracket
91298	" "	" Hinge Pin
---	" "	" Screw (Wood) 1¼" No. 15
91299	" "	Nos. 91296 to 91298 and three Wood Screws 1¼" No. 15
97785	" "	Chain, 34" long, with 39575, 39576 and 56864
39576	" "	" Hook (upper)
39575	" "	" " (centre)
56864	" "	" " (lower)
97801	Foot Lever, complete,	Nos. 91299 and 97785
97787	Lifting Lever with 448c
97788	" "	Connecting Rod
12416	" "	" " Joint
76d	" "	" " " Hinge Screw
1521e	" "	" " Lock Nut
694d	" "	Hinge Screw
97768	" "	Link
100d	" "	" Hinge Screw
97723	" "	Pin
448c	" "	" Set Screw
97767	" "	Spring
97790	Foot Lifter, complete,	Nos. 76d, 100d, 694d, 1521e, 12416, 97723, 97767, 97768 97787, 97788 and 97801